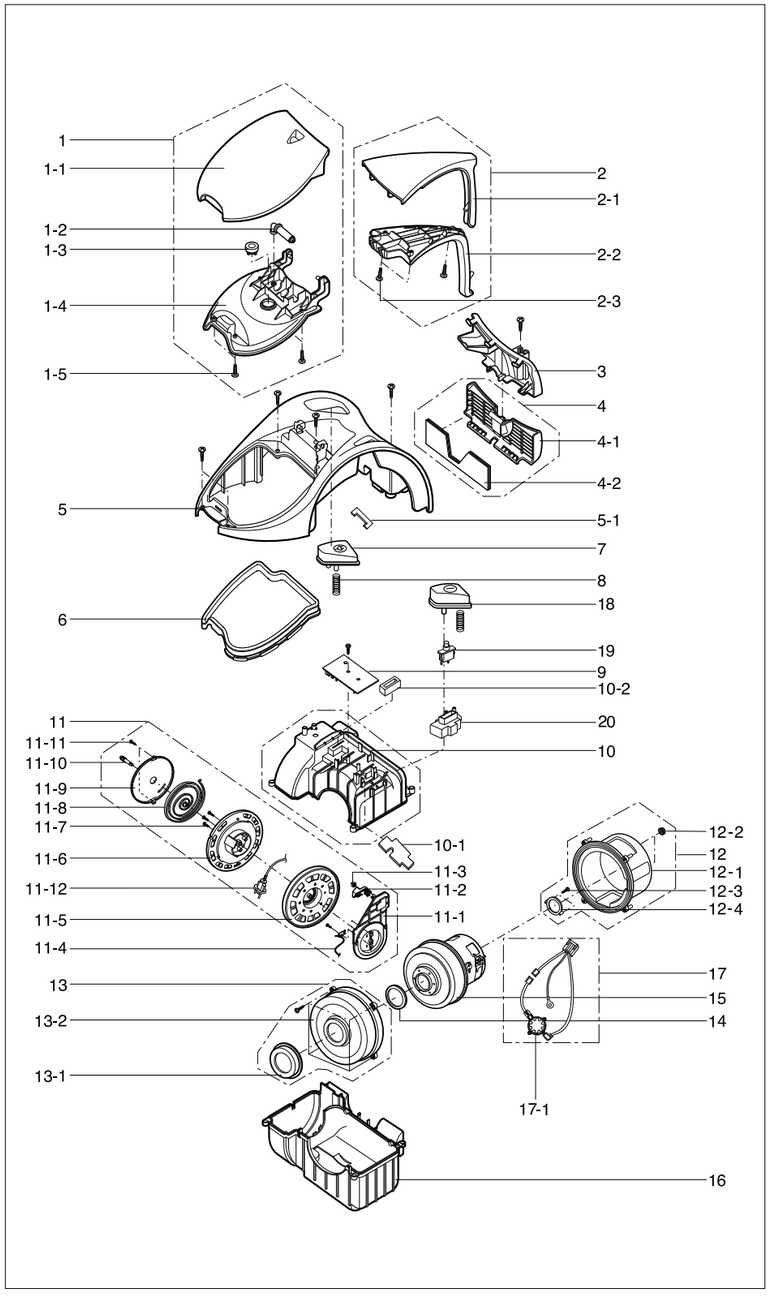
# 6. Exploded Views and Parts List

## 6-1 Assembly- Body




**MODEL : COMMON PART**

| Location No. | Code No. | Description | Specification | Q¡ifty | Remarks |
|---|---|---|---|---|---|
| 1 | See right table | COVER - DUST ASS'Y | See right table | 1 | |
| 1-1 | See right table | COVER - DUST | See right table | 1 | |
| 1-2 | DJ66-60118A | INDICATOR - ASS'Y | ASS'Y | 1 | |
| 1-3 | DJ73-30105A | CAP - DAMPER | NR | 1 | |
| 1-4 | DJ72-30278A | COVER - DUST LOW | ABS : MISTY GRY (G4321) | 1 | |
| 1-5 | 6003-001050 | SCREW - TAP TITE | PH+2S 4¡¿16L BLK | 4 | ¡ |
| 2 | See right table | HANDLE - ASS'Y | | 1 | |
| 2-1 | See right table | HANDLE - UP | | 1 | |
| 2-2 | See right table | HANDLE - LOW | | 1 | |
| 2-3 | 50504-9000-03 | SCREW -TAP TITE | PH+2S 4¡¿12L BLK | | ¡ |
| 3 | DJ72-30276A | COVER - BACK | NYLON6 : MISTY GRY | 1 | |
| 4 | DJ72-70130A | GRILLE - BACK ASS'Y | PP : MISTY GRY (2576) | 1 | |
| 4-1 | DJ72-70128A | GRILLE - BACK | PP : MISTY GRY (2576) | 1 | |
| 4-2 | DJ63-40159A | FILTER - GRILLE B | MICRO T1.5, W58, L196 WHT | 1 | |
| 5 | DJ72-10226A | BODY - MID | ABS : MISTY GRY (G4321) | 1 | |
| 5-1 | DJ67-30154A | CAP - MID | NR : BLK | 1 | ¡ |
| 6 | DJ73-30123A | PACKING - DUST | PVC : MISTY GRY | 1 | |
| 7 | DJ64-10180A | BUTTON - C/REEL | ABS : MISTY GRY | 1 | |
| 8 | DJ61-70187A | SPRING - BUTTON C/REEL | HSWR D12 L30 | 2 | |
| 9 | DJ41-20182B | PBA - MAIN | 230V, 50Hz, VC-6713H | 1 | |
| | DJ41-20182C | PBA - MAIN | 230V, 50Hz, VC-6713 | 1 | |
| 10 | DJ67-20150B | CASE - UP ASS'Y | PP NTR | 1 | ¡ |
| 10-1 | DJ63-30135A | ABSORVER - UP | FELT T6 W225 L65 | 1 | ¡ |
| 10-2 | DJ63-50112C | SPONGE - H/SINK | NBR T13 B14 L44 | 1 | |
| 11 | DJ67-70123A | CORD - REEL ASS'Y | VC-6713H ASS'Y CP4.8 | 1 | |
| | DJ67-70123B | CORD - REEL ASS'Y | VC-6713H ASS'Y CP4.0 | 1 | |
| 11-1 | | COVER - C/REEL | | | ¡ |
| 11-2 | | LEVER - BRAKE | | | ¡ |
| 11-3 | | STOPPER - BRAKE | | | ¡ |
| 11-4 | | WIRE - HARNESS C/REEL | | | ¡ |
| 11-5 | | BODY - C/REEL | | | ¡ |
| 11-6 | | BODY - C/REEL | | | ¡ |
| 11-7 | | SCREW - TAPPING | | | ¡ |
| 11-8 | | SPRING - SPIRAL | | | ¡ |
| 11-9 | | CAP - S/SPIRAL | | | ¡ |
| 11-10 | | SHAFT - CORD REEL | | | ¡ |
| 11-11 | | SCREW - TAPPING | | | ¡ |
| 11-12 | DJ39-10002A | CBF - POWER | 6.4MT, 0.75, CP2 4.8 | 1 | |
| | DJ39-10004A | CBF - POWER | 6.4MT, 0.75, CP2 4.0 | | |
| 12 | DJ67-20149A | CASE - MOTOR B ASS'Y | PP NTR | 1 | |
| 12-1 | DJ67-20148A | CASE - MOTOR B | PP NTR | 1 | |
| 12-2 | DJ73-10120A | CUSHION - RING | NR FOAM | 2 | |
| 12-3 | 50504-9000-07 | SCREW - TAP TITE | PH 4¡¿20 | 2 | ¡ |
| 12-4 | DJ73-10153A | CUSHION - RING | NR + SBR, BLK | 1 | |
| 13 | DJ67-20146B | CASE - MOTOR F ASS'Y | ASS'Y VC-6713H | 1 | |
| 13-1 | DJ73-30124A | PACKING - MOTOR F | NR FOAM | 1 | |
| 13-2 | DJ67-20141B | CASE - MOTOR F | PP NTR (BJ730) | 1 | |
| 14 | DJ73-10170A | CUSHION - RING | NR FOAM | 1 | |
| 15 | DJ31-30169C | MOTOR - FAN AC | SCM - K20HVEC,230,50Hz | 1 | |
| 16 | DJ67-20144A | CASE - LOW | PP NTR (BJ 730) | 1 | |
| 17 | DJ39-20248A | W/HARNESS - MOTOR | VC-6713H ASS'Y | 1 | |
| 17-1 | DJ47-10112A | THERMO - BIMETAL | 125/250V, 15A/7.5A 90¡ | 1 | |
| 18 | DJ64-10182A | BUTTON - SWITCH | ABS, MISTY GRY | 1 | |
| 19 | 3403-000312 | SWITCH - PUSH | 125V, 15A, SPST, OFF.ON | 1 | |
| 20 | DJ67-10189A | HOLDER - SWITCH | PP.NTR | 1 | |

¡ : **SNA (SERVICE NOT AVALILABLE)**

**NOTE:Select the appropriate part number, depending on model.**
**Example:Dust-cover and cord-reel assy.**

**MODEL : VC-6713,VC-6713H (SILVER)**

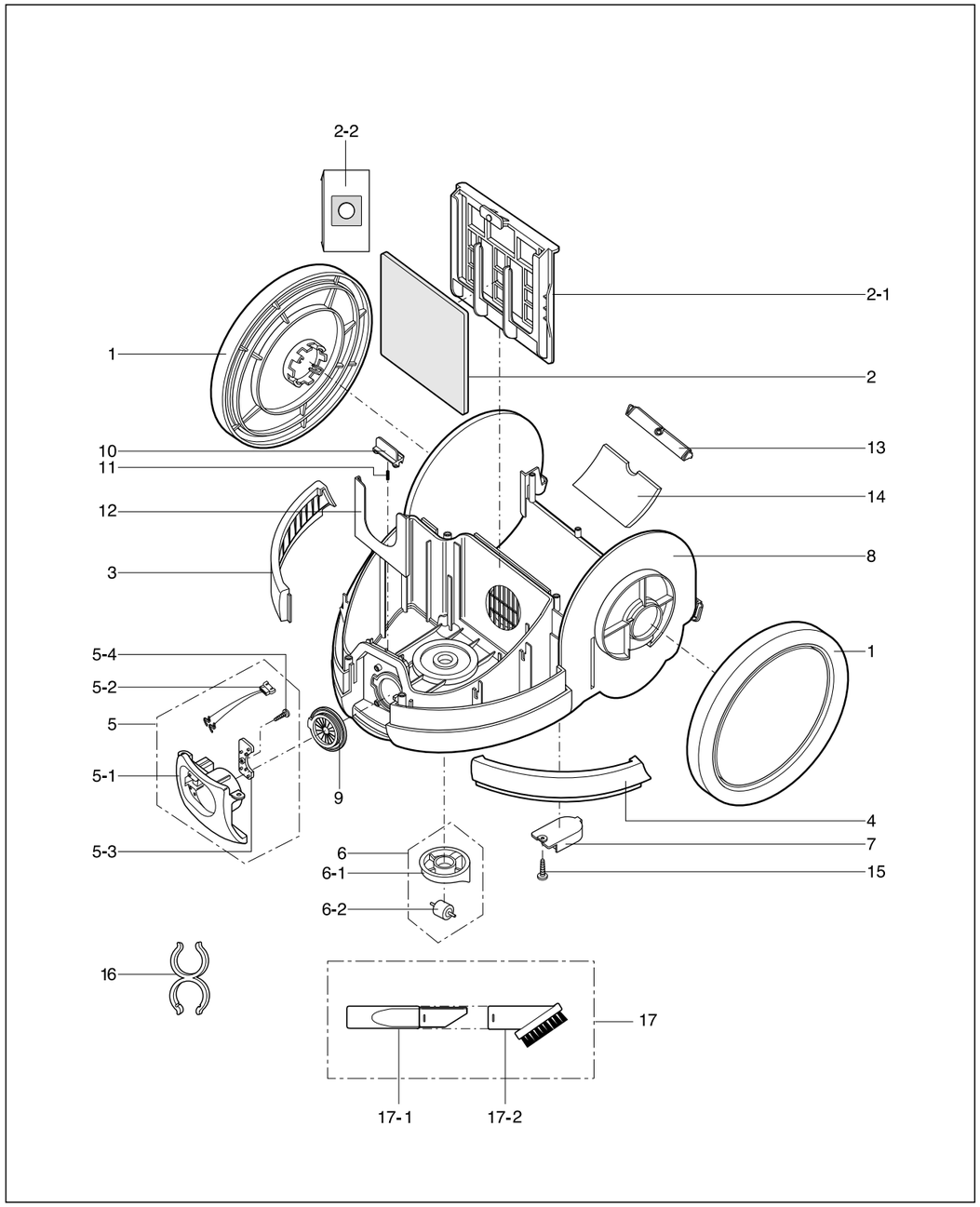
| Location No. | Code No. | Description | Specification | Q¡ifty | Remarks |
|---|---|---|---|---|---|
| 1 | DJ72-30287E | COVER - DUST ASS'Y | ABS : SILVER (C7555) | | |
| 1-1 | DJ72-30278E | COVER - DUST | ABS : SILVER (C7555) | | |
| 2 | DJ64-20119E | HANDLE - ASS'Y | ABS : SILVER (C7555) | | |
| 2-1 | DJ64-20117E | HANDLE - UP | ABS : SILVER (C7555) | | |
| 2-2 | DJ64-20118A | HANDLE - LOW | ABS : SILVER (C7555) | | |

**MODEL : VC-6713,VC-6713H (YELLOW)**

| Location No. | Code No. | Description | Specification | Q¡ifty | Remarks |
|---|---|---|---|---|---|
| 1 | DJ72-30287F | COVER - DUST ASS'Y | ABS : YELLOW(17097) | 1 | |
| 1-1 | DJ72-30278F | COVER - DUST | ABS : YELLOW(17097) | 1 | |
| 2 | DJ64-20119F | HANDLE - ASS'Y | ABS : YELLOW(17097) | 1 | |
| 2-1 | DJ64-20117F | HANDLE - UP | ABS : YELLOW(17097) | 1 | |
| 2-2 | DJ64-20118F | HANDLE - LOW | ABS : YELLOW(17097) | 1 | |

**MODEL : VC-6713 ,VC-6713H(PURPLE)**

| Location No. | Code No. | Description | Specification | Q¡ifty | Remarks |
|---|---|---|---|---|---|
| 1 | DJ72-30287G | COVER - DUST ASS'Y | ABS : PURPLE (64509) | 1 | |
| 1-1 | DJ72-30278G | COVER - DUST | ABS : PURPLE (64509) | 1 | |
| 2 | DJ64-20119G | HANDLE - ASS'Y | ABS : PURPLE (64509) | 1 | |
| 2-1 | DJ64-20117G | HANDLE - UP | ABS : PURPLE (64509) | 1 | |
| 2-2 | DJ64-20118E | HANDLE - LOW | ABS : PURPLE (64509) | 1 | |

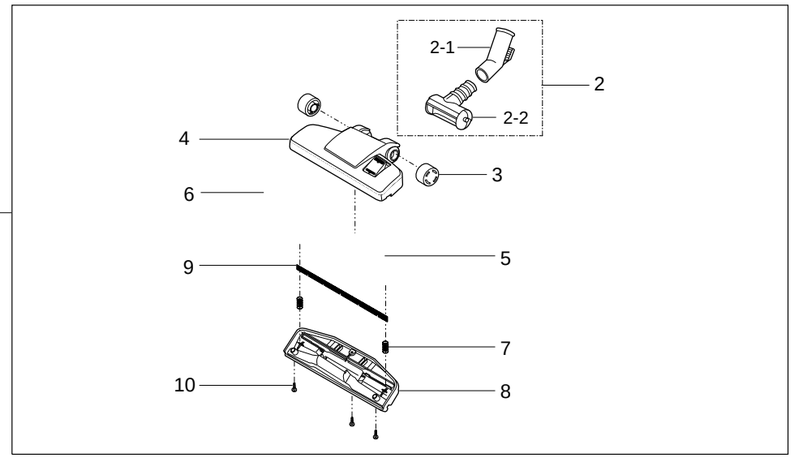



**MODEL : VC-6713H, VC-6713**

| Location | Code No. | Description | Specification | Q¡fy | Remarks |
|---|---|---|---|---|---|
| 1 | DJ66 - 70211A | WHEEL - BACK ASS'Y | ABS£«PVC VC - 6713H | 2 | |
| 2 | DJ63 - 40157A | FILTER - GRILLE FB | PE F/FOAM | 1 | ¡ |
| 2-1 | DJ72 - 70127A | GRILLE - FILTER | PP MISTY - GRN | 1 | |
| 2-2 | DJ74 - 10118B | BAG - PAPER | PAPER | 1 | |
| 3 | DJ72 - 40129A | BAND - BODY L | PVC MISTY - GRY VC - 6713H | 1 | |
| 4 | DJ72 - 40130A | BAND - BODY R | PVC MISTY - GRY VC - 6713H | 1 | |
| 5 | DJ72 - 30288A | COVER - FRONT ASS'Y | ASS'Y VC - 6713H | 1 | HANDLE CONTROL TYPE |
| 5-1 | DJ72 - 30275C | COVER - FRONT | PP:MISTY - GRY | 1 | |
| 5-2 | DJ39 - 20237B | WIRE - HARNESS FRONT | ASS'Y VC - 6713H (2PIN) | 1 | HANDLE CONTROL TYPE |
| 5-3 | DJ67 - 30129B | CAP - C/FRONT | ABS:ROCOCO - GRY | 1 | |
| 5-4 | 6003 - 000166 | SCREW - TAP TITE | PH£« 3¡¿8L | 1 | ¡ |
| 6 | DJ66 - 70203D | WHEEL - FRONT ASS'Y | ASS'Y:MISTY - GRY | 1 | |
| 6-1 | | HOLDER - FRONT | PP:MISTY - GRY | 1 | ¡ |
| 6-2 | | ROLLER - FRONT ASS'Y | ASS'Y:LIGHTY - GRY | 1 | ¡ |
| 7 | DJ61 - 20143A | GUIDE - HANGER | ABS:MISTY - GRY (HG - 0760S) | 1 | |
| 8 | DJ72 - 10220A | BODY - BASE | PP:MISTY - GRY (BJ - 730) | 1 | |
| 9 | DJ66 - 60129A | DAMPER - SUCTION | SBR:BLK | 1 | |
| 10 | DJ61 - 30130A | SUPT - FILTER | ABS:MISTY GRY (HG - 0760S) | 1 | |
| 11 | DJ61 - 70144A | SPRING - S/FILTER | STS304 PI0.6 D3.8 L12 | 1 | |
| 12 | DJ72-70133A | GUIDE - FILTER | PP. MISTY GRN | 1 | |
| 13 | DJ72 - 60128A | PACKING - AIR | PP. NTR (BJ - 730) VC - 7550 | 1 | |
| 14 | DJ63 - 30134A | ABSORBER - BODY | FELT T3 W175 L170 | 1 | ¡ |
| 15 | 6003 - 001050 | SCREW - TAP TITE | PH£«2S 4¡¿16 BLK | 1 | ¡ |
| 16 | DJ61-90123A | HANGER - ACCESSORY | POM | 1 | |
| 17 | DJ67-60002B | BRUSH - DUSTING ASS'Y | ASS'Y | 1 | |
| 17-1 | | DUSTING - CREVICE | PP | 1 | ¡ |
| 17-2 | | DUSTING - BRUSH | PP | 1 | ¡ |

**¡ : SNA (SERVICE NOT AVALILABLE)**

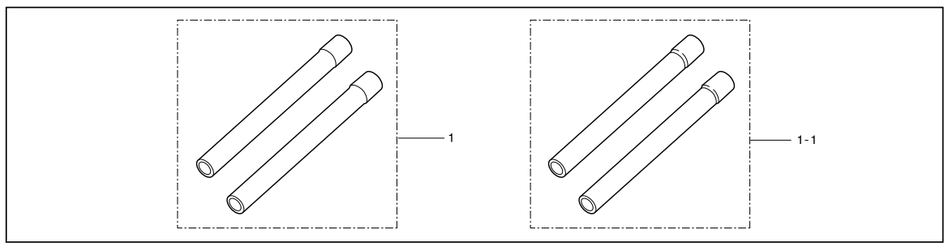
## 6-2.Assembly-Brush




| Location No. | Code No. | Description | Specifiction | Q'ty | Remarks |
|---|---|---|---|---|---|
| 1 | DJ67-60178C | ASSY-BRUSH | ASSY | 1 | |
| 2 | DJ93-10113A | ASSY - PIPE CONNECTOR | ASSY | 1 | |
| 2-1 | | PIPE - CONNECTOR | PP (S/GRY) | 1 | i |
| 2-2 | | NECK - HOLDER | PP (S/GRY) | 1 | i |
| 3 | DJ66-70207B | WHEEL - BRUSH ASSY | PVC (S/GRY) | 1 | |
| 4 | DJ72-30290B | COVER - BRUSH | PP (S/GRY) | 1 | |
| 5 | DJ67-20147A | BASE BRUSH | ABS | 1 | |
| 6 | DJ67-60176A | BASE NOZZLE | ABS+URETAN | 2 | |
| 7 | DJ66-70165C | SPRING - BRUSH | MSWR | 2 | |
| 8 | DJ72-10225B | BODY - BRUSH | PE | 1 | |
| 9 | DJ67-10187A | HOLDER - BRUSH | ASSY | 1 | |
| 10 | 50504-9000-02 | SCREW - TAP TITE | PH+4 4X16L BLK | 3 | i |

I : SNA (SERVICE NOT AVALILABLE)

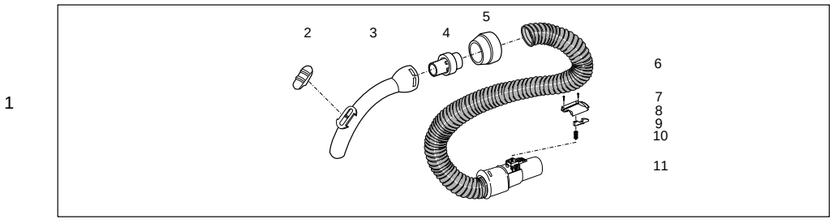
## 6-3 Assembly-Pipe




| Location | Code No. | Description | Specification | Q'ty | Remarks |
|---|---|---|---|---|---|
| 1 | DJ67-50146H | PIPE - STEEL | STEEL | 1 | |
| 1-1 | DJ67-50133C | PIPE - FRICTION | PP SUB - GRY | 1 | |



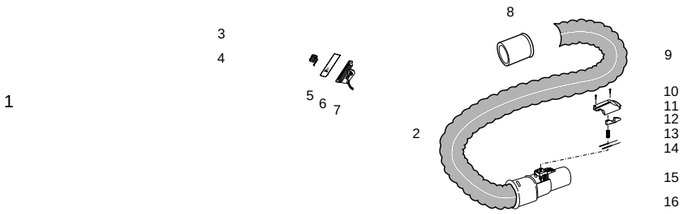
## 6-4 Assembly Hose




**MODEL : VC-6713**

| Location No. | Code No. | Description | Specifiction | Q'ty | Remarks |
|---|---|---|---|---|---|
| 1 | DJ67-40154B | ASSY-HOSE | ASSY | 1 | |
| 2 | DJ61-20100A | TAP-AIR | ABS SUB/GRY | 1 | |
| 3 | DJ67-50104A | PIPE-R | ABS SUB/GRY | 1 | |
| 4 | DJ73-20101A | SEAL-PIPE | NBR BLK | 1 | |
| 5 | DJ67-10121A | HOLDER-HOSE N | ABS SUB/GRY | 1 | |
| 6 | | HOSE-WIRELESS | PVC S/GRY | 1 | i |
| 7 | | SCREW-TAP PH | 2S-3X8 | 2 | i |
| 8 | DJ72-30198C | COVER-CLAMPER | ABS S/GRY | 1 | |
| 9 | DJ64-10111C | KNOB-CLAMPER | ABS S/GRY | 1 | |
| 10 | 52724-9024-00 | SPRING-CLAMPER | HSWR | 1 | |
| 11 | DJ72-10172C | BODY-CLAMPER | ABS S/GRY | 1 | |
| | | | | | |

I : SNA (SERVICE NOT AVALILABLE)




**MODEL : VC-6713H**

| Location No. | Code No. | Description | Specifiction | Q'ty | Remarks |
|---|---|---|---|---|---|
| 1 | DJ67-40155A | ASSY-HOSE | ASSY | 1 | |
| 2 | DJ72-10227A | BODY-H/GRIP | ABS SUB-GRY | 1 | |
| 3 | DJ72-30291A | COVER-H/GRIP | ABS SUB-GRY | 1 | |
| 4 | 50504-9000-04 | SCREW-TAP TITE | PH+4 4X12L BLK | 2 | |
| 5 | 57624-219-311 | KNOB-SLIDE | PC NTR | 1 | |
| 6 | 57604-201-2 | PANEL-SLIDE | PP SUB-GRY | 1 | |
| 7 | DJ41-20184A | PBA-HANDLE | ASSY | 1 | |
| 8 | DJ67-30136B | ENCLOSURE-HOSE | PP SUB/GRY | 1 | |
| 9 | DJ67-40003B | HOSE-WIRE2.PH | PVC SUB-GRY | 1 | |
| 10 | 50504-9000-03 | SCREW-TAP TITE | PH+4 3 X8L BLK | 2 | |
| 11 | DJ72-30198C | COVER-CLAMPER | ABS/PC SUB-GRY | 1 | |
| 12 | DJ64-10111D | KNOB-CLAMPER | ABS SUB GRY | 1 | |
| 13 | 57274-9024-00 | SPRING-CLAMPER | HSW R | 1 | |
| 14 | DJ71-20105A | ASSY-PIN PLUG | L 90 | 2 | |
| 15 | DJ72-10169A | BODY-CLAMPER | ABS/PC SUB-GRY | 1 | |
| 16 | DJ67-30137B | ENCLOSURE-HOSE.B | PP SUB-GRY | 1 | |